

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claims 1-20 (canceled).

Claim 21 (previously presented): A method of forming a cutting edge on a dispensing carton for film, foil, or paper, the method comprising:

supplying a roll of tape to an application station, the tape having a polymeric backing coated with an adhesive on one side;

applying a length of the tape to a length of carton board and laminating the tape to the carton board; and

cutting the carton board and tape lengthwise to separate the carton board into carton blanks and form a cutting edge on each carton blank.

Claim 22 (previously presented): The method according to claim 21, wherein the cutting of the carton board and the tape forms a serrated edge in the tape and along the cutting edge of each carton blank.

Claim 23 (previously presented): The method according to claim 21, wherein the carton blank comprises a front panel, a bottom panel, a rear panel, and a lid.

Claim 24 (previously presented): The method according to claim 23, wherein the cutting edge is formed on the front panel.

Claim 25 (previously presented): The method according to claim 21, wherein the tape comprises a backing formed of a polymeric material selected from the group consisting of polyester, polyethylene and polypropylene.

Claims 26-27 (canceled).

Claim 28 (new): The method according to claim 23, wherein the carton board and tape are cut simultaneously such that (i) the tape and (ii) the front panel or lid each have a matching profile that together form the cutting edge.

Claim 29 (new): The method according to claim 21, wherein the tape is applied in registry with predetermined adjacent edges of the carton blanks cut from the carton board.